



**ADVANCED**

**BRAZING PRODUCTS™**

**Carbide**

**Brazing Specialists**

**50% Higher  
Bond  
strengths**

**[WWW.ADVANCED-BRAZING.COM](http://WWW.ADVANCED-BRAZING.COM)**



# ADVANCED

## BRAZING PRODUCTS™



### Advanced Solutions For Carbide Brazing!

MADE IN EUROPEAN UNION!

Advanced Brazing Products More Than Just Alloys!

### Carbide Brazing Alloys

Bezeichnung Products References	Zusammensetzung / Com- position in Gew. %				Schmelzber- eich Melting Range °C	Arbeitstemp. Working	Dichte Density	Zugfestigkeit tensile Strength	Internationale Normen / International Norms			
	Ag	Cu	Zn	Other					AWS A5.8	EN 1044	DIN 8513	EN 17672
ABP 38MnNi	38	26	24	MnNi	710-920		8,2	250	-	-	-	-
ABP 49MnNi High- Strength	49	20	24	MnNi	710-880		8,1	250	-	CP 203	L-CuP6	CuP 179
ABP 49MnNi Standard	49	16	23	Mn7.5 Ni 4.5	710-820		8,1	250	BCup-2	CP 202	L-CuP7	CuP 180
ABP 49MnNi Cu/Tri-Foils	49	16	23	MnNi								
ABP 50Ni	50	20	28	-Ni2	710-820		8,1	250	BCup-2	CP 202	L-CuP7	CuP 180